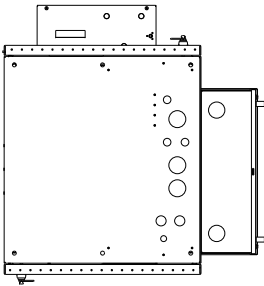
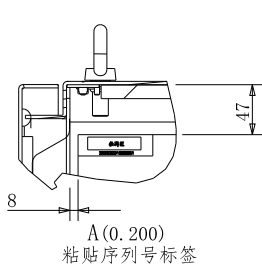
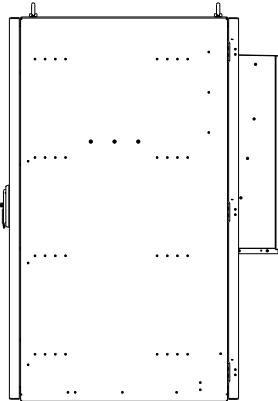
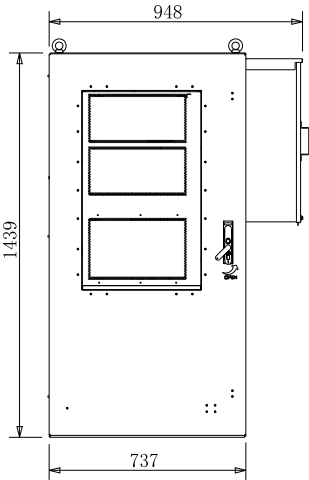
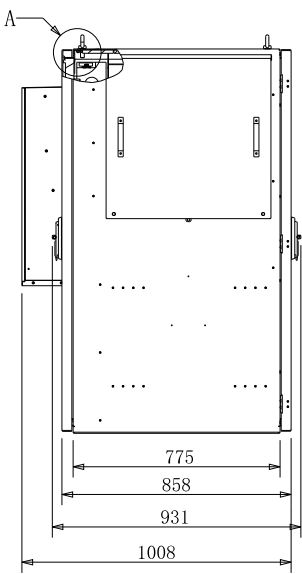


Rev.	Description	Reveser/Date

A



B

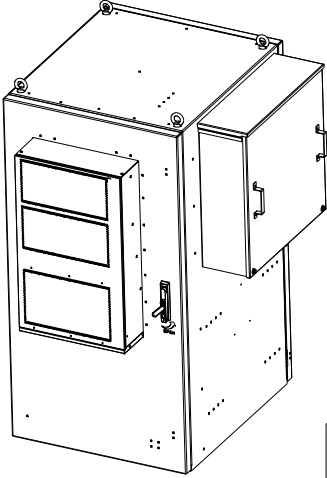
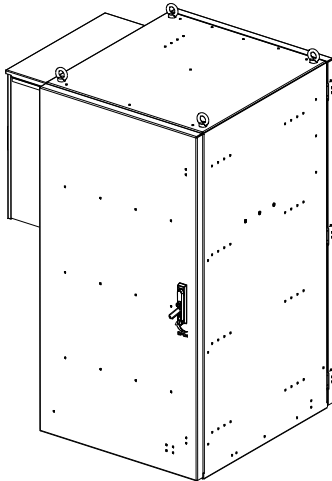


C

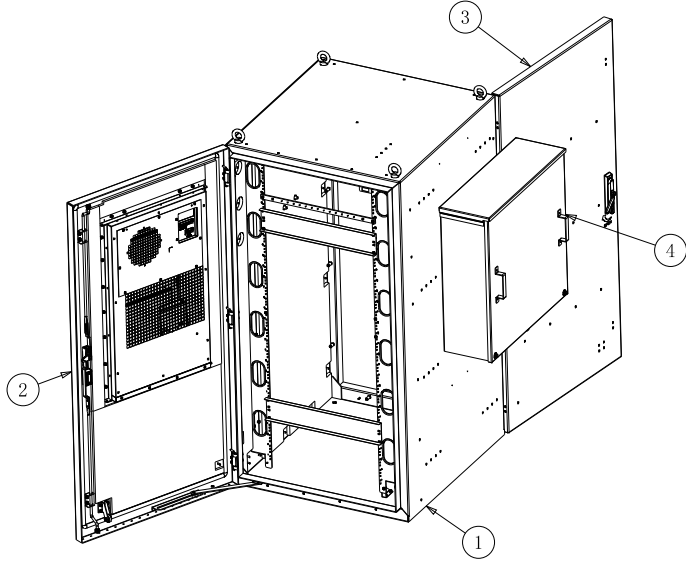
- 技术要求:
1. 一般线性尺寸公差按GB1804_M级.
 2. 去锐边锐角,去油污.
 3. 不允许有划碰伤等表面缺陷.
 4. 所有不锈钢螺丝螺母要涂上防咬合油;
 5. 所有紧固件按标准扭力操作, 不能过紧或过松.

M6≤7±10%.m
M5≤3.4±10%.m
M4≤2.5±10%.m
1/4-20≤7±10%.m
10-32≤3.5±10%.m
12-24≤4.5±10%.m

6. 保温板用3M双面胶粘贴, 型号5925VHB, 0.8"宽, 0.6mm厚, 粘贴前先清洁待贴表面, 不能有灰, 油及脏污.
可以用西卡Sikaflex-221聚氨酯密封胶粘贴
保温板切断面用铝箔胶带包边, 胶带50mm宽, 0.06mm厚
只空调款用, 出换热器款时不用



D



5	1	30293321090001	追踪编码	1	灰色标签纸, 背胶	
4	1	86005001	电源接入盒	1	镀锌板	
3	1	3029333001	后门板组件	1	AL5052 H32	
2	1	3029332001	前门板组件	1	AL5052 H32	
1	1	3029331001	箱体组件	1	AL5052 H32	
Item	Level	Code	Description	QTY	Material	Remark

 SPRING SYSTEM INTEGRATION			Title 30RU单仓机柜空调版		Code 3029330001		
			Finish -		First Proj Scale Rev. 0.05 A1.0		
Design JackWang		Date Aug-08-21		Material -		Project: -	
Drawn						Page 1 of 1	
Checked							
Approved						Spring System Integraton Co.,Ltd	